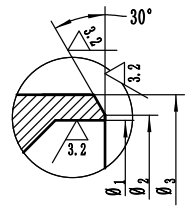
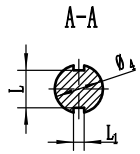
Q367F-25 DN350~1400(R)



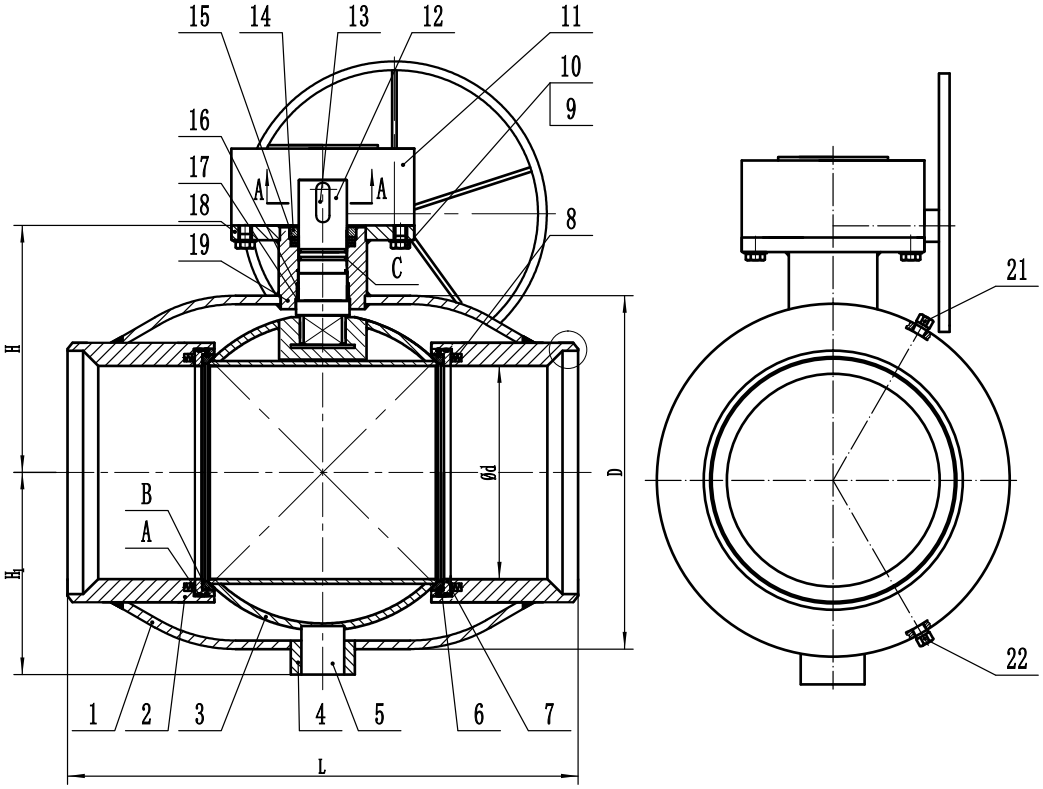


TECHNICAL REQUIREMENT

1. DESIGN:JB/T 12006 ;
2. FACE TO FACE:JB/T 12006 ;
3. THE SIZE OF THE WELDING GROOVE:GB/T 985.1
4. PRESSURE TEST:GB/T 13927 ;
5. DRIVE DEVICE CONNECTION PLATE SIZE:GB/T 12223 ;
6. THE PAINT COLOR IS:PB02.

PERFORMANCE SPECTIFICATIONS

SIZE(mm)	350-1400	
PRESSURE(MPa)	2.5	
TEMPERATURE(℃)	-29~200	
TEST PRESSURE (MPa)	SHEEL	3.8(WATER)
	SEAL	2.8 (WATER)
	LOW PRESSURE SEAL	0.7 (AIR)
MEDIUM	WATER, OIL, STEAM	



NO.		NAME		MATERIAL			
22		Drain valve		A105+galvanize			
21		Air evacuation valve		A105+galvanize			
20		"O" RING A/B/C		VITON			
19		STEM SLEEVE		20#			
18		CONNECTING FLANGE		Q235			
17		WASHER		PTFE+20%C			
16		BEARING		Copper base+PTFE			
15		PACKING		GRAPHITE			
14		PACKING GLAND		20#			
13		PIN		45			
12		STEM		2Cr13			
11		GEAR					
10		SPRING WASHER		65MN			
9		BOLT		45			
8		SPRING		304			
7		SEAT		20#			
6		SEALING RING		PTFE+20%C			
5		STEM		2Cr13			
4		STEM SLEEVE		20#			
3		BALL		304			
2		VALVE TUBE		20#			
1		BODY		20#			

SIZE	L	Ød	$Ø_1$	$Ø_2$	$Ø_3$	$Ø_4$	L	L_1	H	H_1	D	N.M	ISO
DN350	762±4	300	363	366	377	65	51	22	390	330	520	1370	F25
DN400	838±4	350	412	415	426	65	51	22	430	360	580	2075	F25
DN450	914±4	350	464	467	480	65	51	22	435	365	590	3250	F25
DN500	991±5	400	514	517	530	75	61	22	485	410	680	3900	F30
DN600	1143±5	500	614	617	630	90	76	25	575	480	810	6605	F30
DN700	1380±5	589	702	705	720	110	94	28	680	580	980	9690	F30
DN800	1524±5	684	800	803	820	120	102	32	755	655	1130	17710	F35
DN900	1727±5	785	900	903	920	130	112	32	814	805	1250	26435	F40
DN1000	1900±5	875	996	999	1020	153	128	45	903	855	1405	33350	F40
DN1200	2100±5	975			1220	178	153	45	950	860	1580	45690	F48
DN1400	2250±5	1169			1420	210	182	50	1100	1010	1680	62595	F60

YUANDA VALVE GROUP.,LTD

Reduced Bore-Welded steel ball valve

Q367F-25 DN350~1400(R)